

**1. IDENTIFICATION OF THE SUBSTANCE PREPARATION AND COMPANY UNDERTAKING****1.1 PRODUCT IDENTIFIER**

Product name: Epson T068320 Magenta Ink Cartridge  
Part number: EPS68320

**1.2 IDENTIFIED USES AND USES ADVISED AGAINST**

For use in: This mixture is an ink used in copiers/printers.

**1.3 SUPPLIER DETAILS**

Supplier: Clover Technologies Group  
4200 Columbus Street.  
Ottawa, IL 61350  
United States  
Phone number: 815-431-8100  
Fax: 815-461-8583  
Contact Hours: 08:00AM-05:00PM CST

**1.4 EMERGENCY TELEPHONE NUMBERS**

Supplier: N/A

\* This document provides safety-related information about toner contained in print cartridge for use in laser printer

**2. HAZARDS IDENTIFICATION****2.1 INFORMATION and CLASSIFICATION**

Overview: This product contains a red liquid with a mild odor.

**2.2 LABEL ELEMENTS**

Applicable Pictograms:



Danger Indications: CAUTION! May cause eye and skin irritation. May cause sensitization. If ingested, may cause gastrointestinal irritation. No reported or known effects from inhalation.

Risk Phrases: N/A

Safety Phrases: N/A

**2.3 OTHER HAZARDS**

PBT or vPvB: N/A

**3. COMPOSITION / INFORMATION ON INGREDIENTS**

| Ingredients  | CAS number  | Weight % | OSHA PEL | ACGIH TLV | Other |
|--|-------------|----------|----------|-----------|-------|
| Pigment Dispersion                                     | Proprietary | 0.5-2    |          |           |       |
| Modifiers & Auxiliaries (tensides)                     | Proprietary | 0.5-2    |          |           |       |
| Glycols  | Proprietary | 0.5-2    |          |           |       |
| Solvents   | Proprietary | 0.5-2    |          |           |       |
| Alcoholic mixtures and mixtures of additional alcohols | Proprietary | 5-8      |          |           |       |

The Full Text for all R-Phrases are Displayed in Section 16

**COMPOSITION COMMENTS**

The Data Shown is in accordance with the latest Directives.

This section provides composition information for the toner powder contained in specially designed container inside of the print cartridge.

**4. FIRST-AID MEASURES**

**4.1 FIRST AID MEASURES**

**4.1.1 FIRST AID INSTRUCTIONS BY RELEVANT ROUTES OF EXPOSURE**

- Inhalation: N/A
- Eye contact: Flush eyes with water for 15 minutes while lifting the upper and lower lids. Get medical attention.
- Skin contact: Remove contaminated clothing. Wash contact area thoroughly with soap and water. Get medical attention if irritation develops and persists. Launder contaminated clothing before reuse.
- Ingestion: Call a poison control center or doctor immediately for treatment advice. If conscious, give one 8 ounce glass of water to dilute. DO NOT induce vomiting unless directed by medical personnel. Do not give anything by mouth to or induce vomiting in a person who is unconscious or convulsing.

**4.1.2 ADDITIONAL FIRST AID INFORMATION**

- Additional first aid information: N/A
- Immediate Medical Attention Required: N/A

**4.2 SYMPTOMS AND EFFECTS**

- Acute Symptoms from Exposure: N/A
- Delayed Symptoms from Exposure: N/A

**4.3 IMMEDIATE SPECIAL TREATMENT OR EQUIPMENT REQUIRED**

N/A

## 5. FIRE-FIGHTING MEASURES

### 5.1 EXTINGUISHING MEDIA

Recommended Extinguishing Media: Use necessary means to treat surrounding fire.  
Extinguishing Media Not to be Used: None known.

### 5.2 SPECIAL HAZARD

Unusual Fire/Explosion Hazards: None known.  
Extinguishing Media Not to be Used: None known.

### 5.3 ADVICE FOR FIRE FIGHTERS

Avoid inhalation of smoke. Wear protective clothing and wear self-contained breathing apparatus.

## 6. ACCIDENTAL RELEASE MEASURES

### 6.1 PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT AND EMERGENCY PROCEDURES

#### 6.1.1 PRECAUTIONS FOR NON-EMERGENCY PERSONNEL

PERSONAL PROTECTIVE EQUIPMENT: Select in accordance with OSHA 1910.134 and good Industrial Hygiene practice.  
PROTECTIVE CLOTHING: Use personal protective equipment to minimize exposure to skin and eye.

#### 6.1.2 ADDITIONAL FIRST AID INFORMATION

N/A

#### 6.1.3 PERSONAL PROTECTION

Wear personal protective equipment as described in Section 8.

### 6.2 ENVIRONMENTAL PRECAUTIONS

Regulatory Information: Keep product out of sewers and watercourses.

### 6.3 METHODS AND MATERIAL FOR CONTAINMENT AND CLEANUP

Spill or Leak Cleanup Procedures: Wear appropriate protective clothing as described in Section 6.1.1. Dike spill and absorb with an inert material. Collect into closable containers for proper disposal. Report spill as required by local and federal regulations.

## 7. HANDLING AND STORAGE

### 7.1 PRECAUTIONS FOR SAFE HANDLING

Recommendations for Handling: No special precautions when used as intended. Keep containers closed, avoid creating dust. Keep away from ignition sources.

Advice on General Hygiene: Never eat, drink or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the restroom, or applying cosmetics.

### 7.2 CONDITIONS FOR SAFE STORAGE

Avoid high temperatures, >100°F/32°C

### 7.3 SPECIFIC END USES

Printing devices

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1 CONTROL PARAMETERS

The best protection is to enclose operations and/or provide local exhaust ventilation at the site of chemical release in order to maintain airborne concentrations of the product below OSHA PELs (See Section 2). Local exhaust ventilation is preferred because it prevents contaminant dispersion into the work area by controlling it at its source.

### 8.2 EXPOSURE CONTROLS

#### Respiratory protection:

IMPROPER USE OF RESPIRATORS IS DANGEROUS. Seek professional advice prior to respirator selection and use. Follow OSHA respirator regulations (29 CFR 1910.134 and 1910.137) and, if necessary, wear a NIOSH approved respirator. Select respirator based on its suitability to provide adequate worker protection for given work conditions, levels of airborne contamination, and sufficient levels of oxygen.

#### Eye/Face Protection:

Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses.

#### Hand/Skin Protection:

For emergency or non-routine operations (cleaning spills, reactor vessels, or storage tanks), wear an SCBA. WARNING! Air purifying respirators do not protect worker in oxygen deficient atmospheres.

#### Additional Protection:

N/A

#### Protective Clothing and Equipment:

Wear chemically protective gloves, boots, aprons, and gauntlets to prevent prolonged or repeated skin contact. Wear splash-proof chemical goggles and face shield when working with liquid, unless full face piece respiratory protection is worn.

#### Safety Stations:

Make emergency eyewash stations, safety/quick-drench showers, and washing facilities available in work area.

#### Contaminated Equipment:

Separate contaminated work clothes from street clothes. Launder before reuse. Remove material from your shoes and clean personal protective equipment. Never take home contaminated clothing.

#### Comments:

Never eat, drink or smoke in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the restroom, or applying cosmetics.

**9. PHYSICAL AND CHEMICAL PROPERTIES****9.1 DETAIL INFORMATION**

|                            |                         |
|----------------------------|-------------------------|
| Physical state:            | APPEARANCE: Red liquid. |
| Color:                     | Magenta                 |
| Odor:                      | Mild odor               |
| Odor threshold:            | N/A                     |
| Boiling point:             | 212°F                   |
| Melting point:             | N/A                     |
| Flash point:               | None                    |
| Explosion limits:          | N/A                     |
| Relative density:          | N/A                     |
| Auto-ignition temperature: | N/A                     |

**9.2 OTHER INFORMATION**

SPECIFIC GRAVITY (H<sub>2</sub>O=1): 1.00 – 1.04 VAPOR PRESSURE: 17.5 mmHg VAPOR DENSITY (Air=1): Heavier than air SOLUBILITY IN WATER: Miscible FREEZING POINT: < 32°F COEFFICIENT of WATER/OIL: Not available EVAPORATION RATE: < Butyl Acetate pH: 8.5 – 9.5

**10. CHEMICAL STABILITY AND REACTIVITY****10.1 Reactivity:**

|                                    |      |
|------------------------------------|------|
| <b>Reactivity Hazards:</b>         | None |
| <b>Data on Mixture Substances:</b> | None |

- 10.2 Chemical Stability:** The product is stable. Under normal conditions of storage and use, hazardous polymerisation will not occur.
- 10.3 Hazardous Polymerization:** Stable under conditions of normal use.
- 10.4 Conditions to Avoid:** Keep away from heat, flame, sparks and other ignition sources.
- 10.5 Incompatible Materials:** Strong oxidising materials
- 10.6 Hazardous Decomposition:** Will not occur.

**11. INFORMATION ON TOXICOLOGICAL EFFECT**

|                                    |     |
|------------------------------------|-----|
| <b>Mixtures:</b>                   | N/A |
| <b>Acute Toxicity:</b>             | N/A |
| <b>Skin Corrosion/Irritation:</b>  | N/A |
| <b>Serious Eye Damage:</b>         | N/A |
| <b>Inhalation:</b>                 | N/A |
| <b>Sensitization:</b>              | N/A |
| <b>Mutagenicity:</b>               | N/A |
| <b>Carcinogenicity:</b>            | N/A |
| <b>Reproductive Toxicity:</b>      | N/A |
| <b>STOT - Single Exposure:</b>     | N/A |
| <b>STOT - Multiple Exposure:</b>   | N/A |
| <b>Ingestion:</b>                  | N/A |
| <b>Hazard Class Information:</b>   | N/A |
| <b>Mixture on Market Data:</b>     | N/A |
| <b>Symptoms:</b>                   | N/A |
| <b>Delayed/Immediate Effects:</b>  | N/A |
| <b>Test Data on Mixture:</b>       | N/A |
| <b>Not Meeting Classification:</b> | N/A |
| <b>Routes of Exposure:</b>         | N/A |
| <b>Interactive Effects:</b>        | N/A |
| <b>Absence of Specific Data:</b>   | N/A |
| <b>Mixture vs Substance Data:</b>  | N/A |

**12. ECOLOGICAL INFORMATION**

|  |     |
|--|-----|
| 12.1 <b>Eco toxicity:</b>              | N/A |
| 12.2 <b>Degradability:</b>             | N/A |
| 12.3 <b>Bioaccumulation Potential:</b> | N/A |
| 12.4 <b>Mobility in Soil:</b>          | N/A |
| 12.5 <b>PBT &amp; vPvB Assessment:</b> | N/A |
| 12.6 <b>Other Adverse Effects:</b>     | N/A |

**13. DISPOSAL CONSIDERATIONS****Disposal Information:**

Dispose as a solid waste in accordance with local authority regulations.  
Empty container retains product residue.

**Physical/Chemical Properties that affect Treatment:**

Symbol: This product is not classified as dangerous  
Risk Phrases: This product is not classified according to the federal, state and local environmental regulations.

**Waste Treatment Information:**

Do not shred toner cartridge, unless dust-explosion prevention measures are taken. Finely dispersed particles may form explosive mixtures in air. Dispose of in compliance with federal, state, and local regulations.

**Personal Protection Required:**

N/A

**14. TRANSPORT INFORMATION**

- 14.1 **ID Number:** N/A
- 14.2 **Shipping Name:** Not Regulated
- 14.3 **Hazard Class:** HMIS Rating: Health = 1 Fire = 0 Reactivity = 0
- 14.4 **Packing Group:** N/A
- 14.5 **Environmental Hazards:** N/A
- 14.6 **User Precautions:** N/A
- 14.7 **Bulk Transport:** N/A

**15. REGULATORY INFORMATION**

- 15.1 **Regulatory Information:** OSHA HAZARD CLASSIFICATION: Irritant, target organ effects
- EPA Regulatory Information:** N/A
- CERCLA Reportable Quantity:** N/A
- 15.2 **Superfund Information:**
- Hazard Categories:**
- Immediate:** N/A
- Delayed:** N/A
- Fire:** NFPA Rating: Health = 1 Fire = 0 Reactivity = 0
- Pressure:** N/A
- Reactivity:** N/A
- Section 302 - Extremely Hazardous:** N/A
- Section 311 - Hazardous:** Acute health, chronic health
- 15.3 **State Regulations:** CALIFORNIA PROPOSITION 65 INFORMATION: This product contains no California Proposition 65 regulated chemicals.
- 15.4 **Other Regulatory Information:** CERCLA HAZARDOUS SUBSTANCE (40CFR 116): Not applicable WHMIS CLASSIFICATION: Class D - Division 2 - Subdivision B (Toxic material causing other chronic effects)

**16. OTHER INFORMATION**

**General Comments:** This information is based on our current knowledge. It should not therefore be construed as guaranteeing specific properties of the products as described or their suitability for a particular application

**Creation Date of this SDS:** 05/18/2015





# SAFETY DATA SHEET

**Key to Abbreviations and Acronyms used in this sheet:**

|  |   |
|--|---|
| ACGIH = American Conference of Governmental Industrial Hygienists            | NIOSH = National Institute for Occupational Safety and Health |
| CERCLA = Comprehensive Environmental Response Compensation and Liability Act | OSHA = Occupational Health and Safety Administration          |
| CLP = Classification, Labeling, and Packaging                                | PEL = Permissible Exposure Limit                              |
| DSD = Dangerous Substances Directive   | SCBA = Self Contained Breathing Apparatus                     |
| EPA = Environmental Protection Agency  | STOT = Specific Target Organ Toxicity                         |
| GHS = Globally Harmonized System   | TLV = Threshold Limit Value                                   |
| N/A = Not Applicable   | UK = United Kingdom   |
| NFPA = National Fire Protection Association                                  | UN = United Nations   |
|  |   |
|  |   |
|  |   |

**Ref:****DISCLAIMER**

All trademarks and models referenced are property of their respective holders and are used for identification purposes only. These products are not sponsored by, affiliated with, manufactured by or distributed by the named manufacturers. This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.